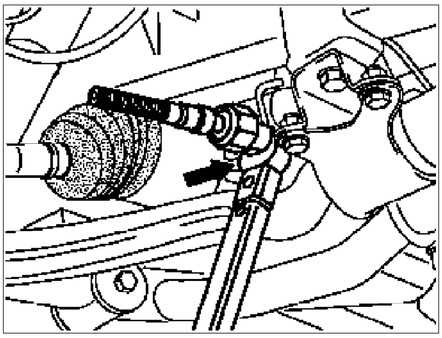
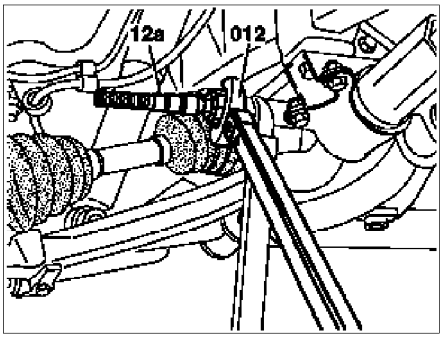
AR46.40-P-0201GH	Remove/install inner tie rod with axial joint	12.3.97

MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

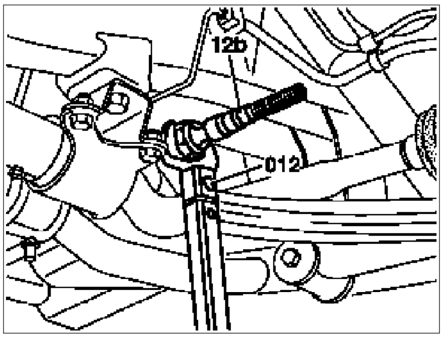

P46.40-0265-01

Left side



P46.40-0266-01

Left side



P46.40-0267-01

Right side

	Remove/Install		
1	Remove track rod		AR46.40-P-0200GH
2	Remove bellows	If the right inner tie rod with axial joint (12b) is removed, the left bellows must also be removed.	AR46.40-P-0400GH
3	Hold gear rack with open wrench insert 24 mm (arrow)	The flat for steadying on the steering rack is located on the left side only .	
4	Detach inner tie rod and thrust joint (12a or 12b) by using a 36 mm or 38 mm open-end wrench attachment (012)	Do not use force (hammer impact, strong lever action). Nm	*BA46.40-P-1003-01C
5	Install in the reverse order		

Nm Track rod

Number	Designation		Model Series 163
BA46.40-P-1003-01C	Inner track rod with axial joint to rack-and-pinion joint	NM	110